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D412-704-041
Job Sheet 172226



Part No: D412-704-041

Job Qty: 2 ea

Part Name: Pedal Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/14/18

Job Tracking No:

Due Date: 3/7/18

Created By: Michelle Gagnon-Donovan

Type: **SOLD**

Description:

Note: DWG REV B IPP Rev:B 05.01.28 Removed hardware on Step 2; Added Figures 1-3 KJ/RF IPP Rev:C IPP Rev:D 07-03-20 Added Dwg D412-704-041 07-03-20 JLM IPP Rev:E 07.05.02 Reformat EC IPP Rev:F 08-10-08 as per revB DD verified by:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea		3/6/18	0.00	0.00	Start Up Small Fab-3		[Signature]
100	Small Fab	2 pcs		3/7/18	0.00	1.11	Small Fab-6		
110	QC	2 pcs		3/7/18	0.00	0.00	QC5		[Signature]
120	Packaging	2 pcs		3/7/18	0.00	0.00	Packaging1-4		
130	QC	2 pcs		3/7/18	0.00	0.00	QC4		[Signature]
140	Packaging	2 pcs		3/7/18	0.00	0.00	Packaging3-2	57 518	
150	QC21-FG	2 Ea		3/7/18	0.00	0.00	QC21		

DAS

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9-85

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3-10A	Bolt	2 Ea (1 ea)	90-Start up Operation	S 041477
AN315-4R	Nut	2 Ea (1 ea)	90-Start up Operation	F1128978
AN4-10A	Bolt	2 Ea (1 ea)	90-Start up Operation	F1137412-0
AN4-12A	Bolt	4 Ea (2 ea)	90-Start up Operation	S01451
AN4-13A	Bolt	2 Ea (1 ea)	90-Start up Operation	S027222
D3204-041	Release Pedal Assembly	2 Ea (1 ea)	90-Start up Operation	S042195
D3205-1	Pedal Bracket	2 Ea (1 ea)	90-Start up Operation	F162466
D3205-3	Back Plate	2 Ea (1 ea)	90-Start up Operation	F162504
D3206-1	Pedal Arm	2 Ea (1 ea)	90-Start up Operation	F162372
D3209-041	Bracket Assembly	2 Ea (1 ea)	90-Start up Operation	F158811X F1624301X
D4610-5	Shim	2 Ea (1 ea)	90-Start up Operation	F161974
MS21042L3	Nut	2 Ea (1 ea)	90-Start up Operation	S03254-1
MS21042L4	Nut	10 Ea (5 ea)	90-Start up Operation	S016351
MS24694-S102	Screw	2 Ea (1 ea)	90-Start up Operation	F124814
MS9519-10	Bolt	2 Ea (1 ea)	90-Start up Operation	F1133790
NAS1149D0363J	Washer	10 Ea (5 ea)	90-Start up Operation	S015269
NAS1149D0416J	Washer	6 Ea (3 ea)	90-Start up Operation	F1131511-1
NAS1149D0463J	Washer	28 Ea (14 ea)	90-Start up Operation	S037230
AN3-6A	Bolt	4 Ea (2 ea)	120-Packaging	S043926
MS21042L3	Nut	4 Ea (2 ea)	120-Packaging	S043925
NAS1149D0332J	Washer	8 Ea (4 ea)	120-Packaging	S043922
				20606

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN3-10A	2	440	0
	AN315-4R	2	73	0
	AN4-10A	2	101	0
	AN4-12A	4	88	0
	AN4-13A	2	595	0
	D3204-041	2	2	0
	D3205-1	2	2	0
	D3205-3	2	8	0
	D3206-1	2	6	0
	D3209-041	2	11	0
	D4610-5	2	7	0
	MS21042L3	2	3,628	0
	MS21042L4	10	1,631	0
	MS24694-S102	2	69	0
	MS9519-10	2	3	0
	NAS1149D0363J	10	3,598	0
	NAS1149D0416J	6	3,292	0
	NAS1149D0463J	28	3,065	0
120-Packaging	AN3-6A	4	191	0
	MS21042L3	4	3,628	0
	NAS1149D0332J	8	3,786	0
Part Specifications				
Specifications could not be found.				



Container No: S043867



Part: D412-704-041

Job No: 172226

Serial No/Batch: S043867

Revision: D412-704-041

Inspector:

Plex 2/14/18 1:40 PM Dart.Gagnon.Michelle
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Date: 02/20/18